

Date: Tuesday, 14/10/2008 1:10:20 PM
 User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D28911
 Job Number : 42565
 Estimate Number : 10804
 P.O. Number :
 This Issue : 14/10/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : MACHINED PARTS
 Previous Run : 41701
 Written By :
 Checked & Approved By : JUL 08.10.14
 Comment :

Part Number : D28911
 Drawing Number : D2891-1 BLUE
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 31/10/2008 Qty: 4 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK
 D2891-1 B 37655

25 08-10-26

2.0 D28911 2.25 Support



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

3.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

SAND LIGHTLY - 320GRIT

ml 08 11 05



4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-11-05 (4)

5.0 SPRAY PAINTING SPRAY PAINTING



Comment: SPRAY PAINTING

--PRIME B 109083
 --SPRAY PAINT DELFLEET BLUE B 105918
 --CLEAR DELFLEET B 109816

ml 08 11 05 (4)

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Drawing Name: D28911

Job Number: 42565

Part Number: D28911

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

25 08-11-10

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID & STOCK USING NEW B/N

18 08/11/12

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/12 HJ

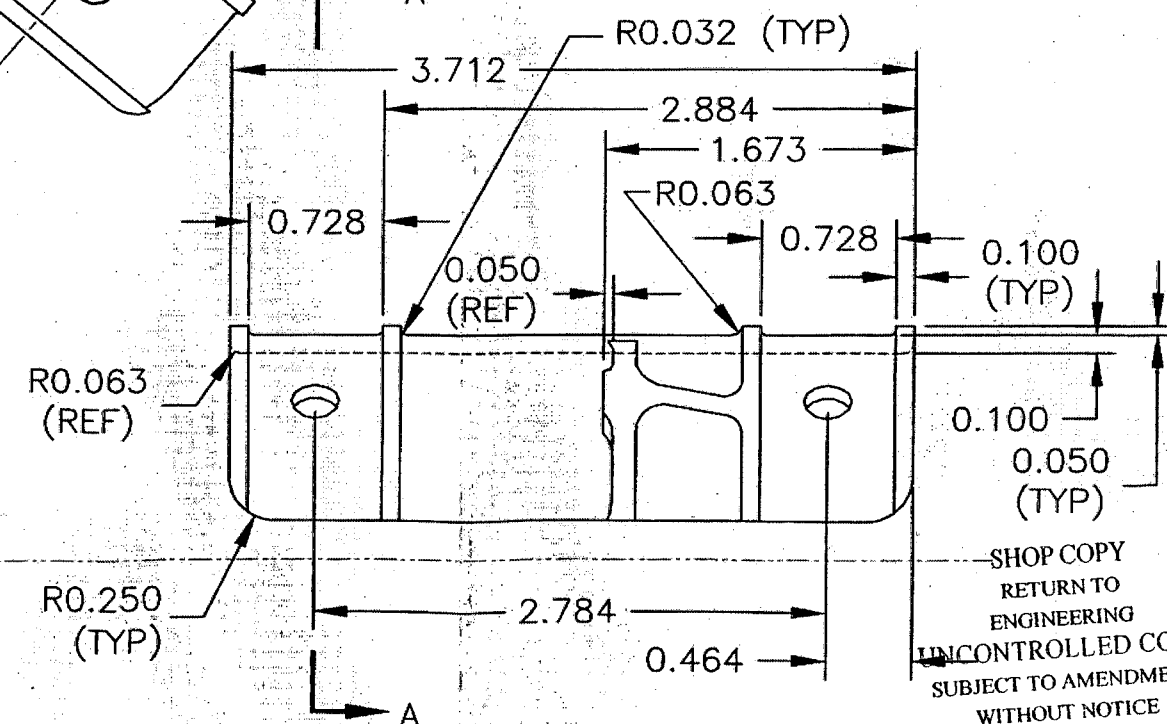
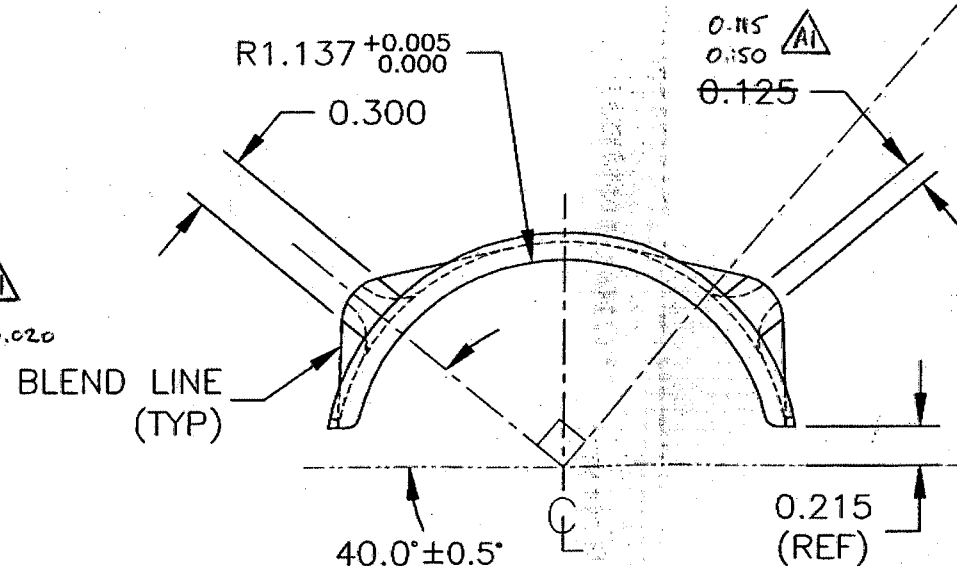
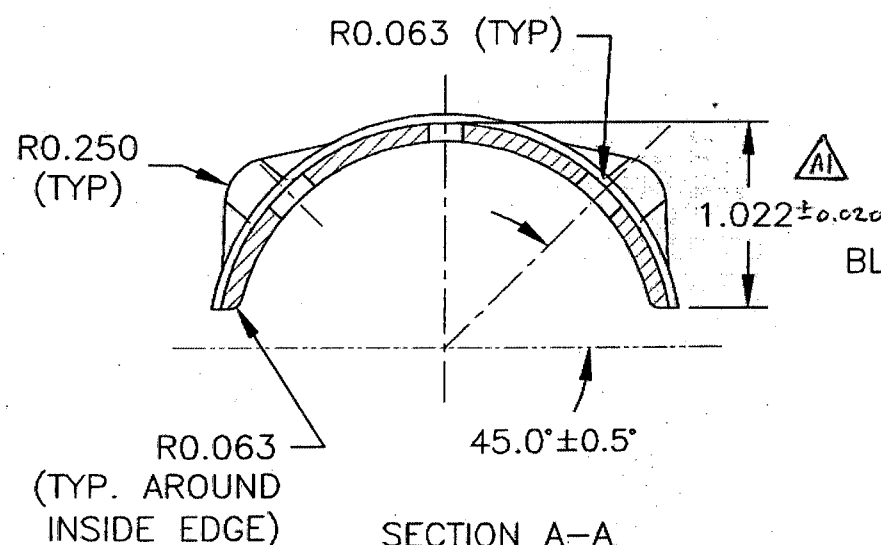
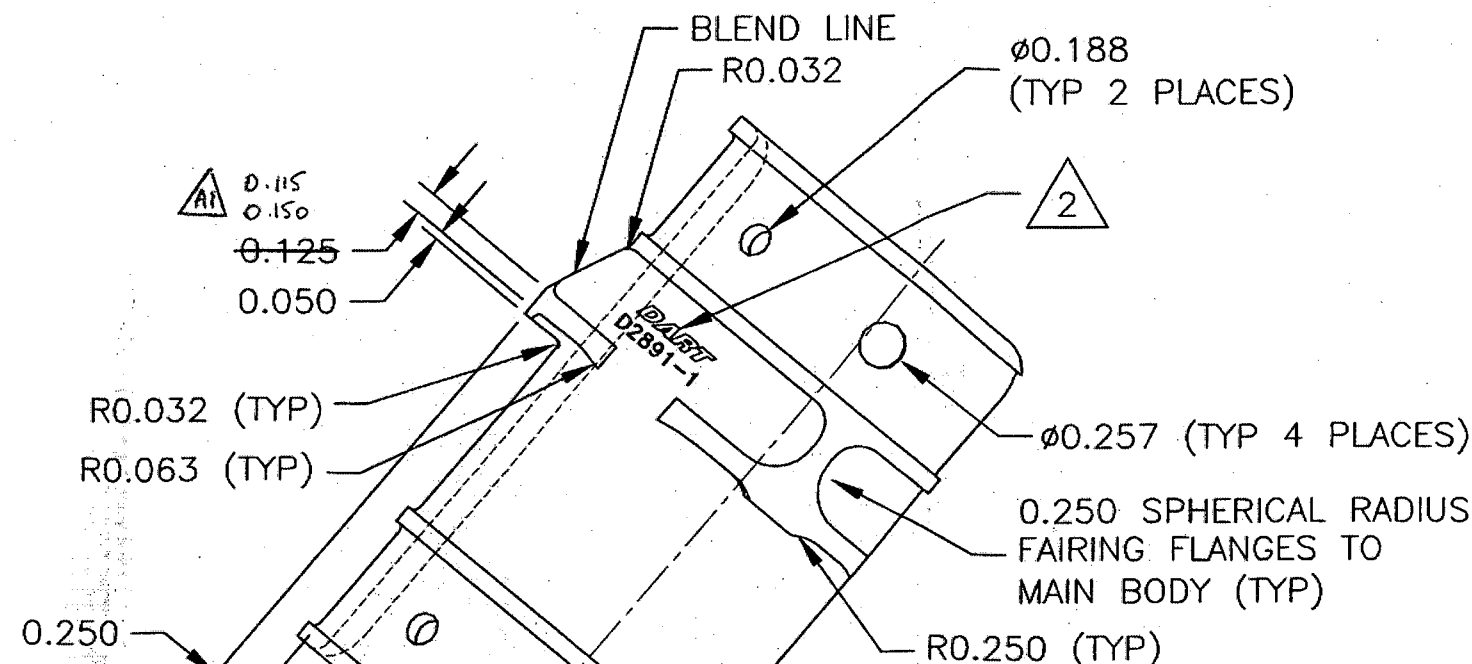
Job Completion



mf 08-11-11

D2891-1

- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)
- 2) IDENTIFY WITH DART LOGO (PER DART SUPPLIED GRAPHIC) AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP.
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 (REF. X.XXX = ± 0.010) UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3



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WITHOUT NOTICE
WORK ORDER
NO. 42565

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AI	CP	02.01.23	UPDATE DIMS AS MANUFACTURED.
A		00.11.17	NEW ISSUE
DESIGN	CP	DRAWN BY	DART
CHECKED		APPROVED	DART AEROSPACE LTD. HAMKESBURY, ONTARIO, CANADA
DATE	00.11.17	TITLE	D2891
		SCALE	1:1

REV. A
SHEET 1 OF 1